

VAMPGREEN P 00U V0 24 C4 1S07 LC

PP post industrial recycled based injection moulding compound, unfilled, flame retarded halogen free.



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,06
MVR (230°C/2,16 kg)	-	ISO-1133	cm ³ /10 min	10
Linear Mould Shrinkage	-	ASTM D-955	%	1,5
Trasversal Mould Shrinkage	-	ASTM D-955	%	1,5
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	85
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	50
Long Term Temperature	-	Internal Method	°C	80
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	3,5
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	30
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	20
Elongation at Break	23 °C	ISO-527/1-2	%	>50
Tensile Modulus	23 °C	ISO-527/1-2	MPa	1800
FLAME RESISTANCE				
Thickness 3,2 mm	-	UL 94	-	V0
Thickness 1,6 mm	-	UL 94	-	V0
GWFI (1 mm)	-	IEC 60695-2-12	°C / mm	850
GWFI (2 mm)	-	IEC 60695-2-12	°C / mm	850
GWIT (1 mm)	-	IEC 60695-2-13	°C / mm	775
GWIT (2 mm)	-	IEC 60695-2-13	°C / mm	775